



LOTUSTIMBER



| Defect description | AB Decking |
|--------------------------------|--|
| Blue stain | Allowed |
| Compression wood | Allowed up to 30% of boards length if it is not wider than 5mm |
| Rot, Fungus | No |
| Edge knot defects | No |
| Barked knot | Closed knot permitted, max. size 1/3 of the board width. Valid per linear meter. |
| Rotten knot | No |
| Knots at surface / sound grown | Diameter up to 15 mm |
| Knots at surface / sound grown | Diameter up to 50 mm |
| Fallen knot | No |
| Checks | Permitted in max. 25% of the length, with the max. width not over 0,5 mm. Through fissures are not permitted. |
| End shakes | Permitted length is up to the width of the board |
| Wane | Wane permitted in max. 5% of the volume, max. 10% of the board length. |
| Mechanical damage | No |
| Colour change | Mould is not permitted. Light blue stain or dote max. 10% of the volume on one wide surface and on the edge permitted. |
| Resin pocket | Up to 50 mm in length |
| Grown in bark | No restrictions |
| Insect damage | No |
| Surface quality | Allowed as long dimension is not undersized |
| Tolerance | Length: +50mm Thickness +/-0,5mm Width +/-0,5mm |
| Moisture content | 18% +/- 2% |
| Twisy | Enabled 2 m up to 8 mm |
| Cupping | No restrictions |
| Bow | 10 mm for two meters. |
| Spring | Enabled 2 m up to 8 mm |
| | Max 5% deviation in quality grading allowed from total volume! |